

Revision: 02/08/2024 Supersedes Revision: 05/25/2022

1. Product and Company Identification		
Product Code:	7308	
Product Name:	7308	
Company Name:	Appli-Tec, Inc 7 Industrial Way Unit 1 Salem, NH 03079	<b>Phone Number:</b> (603)685-0500
Web site address:	www.appli-tec.com	
Emergency Contact:	Contact medical emergency services	
Information: Intended Use:	Call Chemtrec for Transport Info. Adhesive	(800)424-9300

2. Hazards Identification

Skin Corrosion/Irritation, Category 3 Serious Eye Damage/Eye Irritation, Category 2 Skin Sensitization, Category 1 Specific Target Organ Toxicity (single exposure), Category 3 Specific Target Organ Toxicity (repeated exposure), Category 1



<b>V V</b>	
GHS Signal Word:	Danger
GHS Hazard Phrases:	H316 - Causes mild skin irritation.
	H317 - May cause an allergic skin reaction.
	H319 - Causes serious eye irritation.
	H335 - May cause respiratory irritation.
	H372 - Causes damage to organs - Respiratory irritation. through prolonged or repeated exposure.
GHS Precautionary	P260 - Do not breathe vapors, mist, or spray.
Phrases:	P264 - Wash hands thoroughly after handling.
	P270 - Do not eat, drink or smoke when using this product.
	P271 - Use only outdoors or in a well-ventilated area.
	P272 - Contaminated work clothing should not be allowed out of the workplace.
	P280 - Wear protective gloves/eye protection/face protection.
GHS Response Phrases:	P302+352 - IF ON SKIN: Wash with plenty of soap and water.
	P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
	P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes.
	Remove contact lenses, if present and easy to do. Continue rinsing.
	P312 - Call a POISON CENTER or doctor/physician if you feel unwell.
	P314 - Get medical attention/advice if you feel unwell.
	P333+313 - If skin irritation or rash occurs, seek medical advice/attention.
	P337+313 - If eye irritation persists, get medical advice/attention.
	P363 - Wash contaminated clothing before reuse.
GHS Storage and Disposa	I P405 - Store locked up. P501 - Dispose of contents/container according to
Phrases:	national and local regulations.
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### APPLI-TEC THERMOSET ADHESIVE SOLUTIONS

# SAFETY DATA SHEET

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Emergency Overview:	
OSHA Regulatory Status:	This material is classified as hazardous under OSHA regulations.
Inhalation:	Harmful if inhaled.
Skin Contact:	Causes skin irritation. May cause allergic skin reaction.
Eye Contact:	Causes eye irritation.
Ingestion:	Harmful if swallowed.
Additional Information	No data available.

3. Composition/Information on Ingredients

CAS #	Hazardous Components (Chemical Name)	Concentration
1344-28-1	Aluminum oxide	<75.0 %
8001-79-4	Castor oil	5.0 -10.0 %
28182-81-2	Poly(hexamethylene diisocyanate)	5.0 -10.0 %
143-28-2	(Z)-Octadec-9-enol	1.0 -5.0 %
NA	Proprietary Amide S	1.0 -5.0 %
1309-37-1	Iron oxide (Fe2O3)	0.0 -1.0 %
NA	Proprietary Amide T	0.0 -1.0 %

#### Additional Information

Exact percentages have been withheld as a trade secret.

## 4. First Aid Measures

Emergency and First Aid Procedures:		
In Case of Inhalation:	Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.	
In Case of Skin Contact:	Remove contaminated clothing. Wash skin with soap and water. Get medical attention. Wash contaminated clothing before reuse.	
In Case of Eye Contact:	Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention/advice.	
In Case of Ingestion:	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical advice/attention.	
Note to Physician:	Treat symptomatically and supportively.	
5. Fire Fighting Measures		
Flash Point:	> 93.00 C	
Explosive Limits:	LEL: No data. UEL: No data.	
Autoignition Pt:	No data.	
Suitable Extinguishing Media:	Use water spray, dry chemical, carbon dioxide, or appropriate foam.	
Fire Fighting Instructions:	As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear.	
Flammable Properties and Hazards:	No data available.	
Hazardous Combustion Products:	No data available.	



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#### 6. Accidental Release Measures

Steps To Be Taken In CaseUse proper personal protective equipment as indicated in Section 8. ProvideMaterial Is Released Orventilation. Absorb spill with inert material (e.g. vermiculite, sand or earth), thenSpilled:place in suitable container. Discharge into the environment must be avoided.

#### 7. Handling and Storage

Precautions To Be TakenUse with adequate ventilation. Avoid contact with eyes, skin, and clothing. Avoid<br/>ingestion and inhalation.Precautions To Be TakenStore at <= -40deg.C.</th>

Precautions To Be Taken in Storing:

8. Exposure Controls/Personal Protection				
CAS #	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
1344-28-1	Aluminum oxide	PEL: 15 (dust); 5 (resp.) mg/m3	TLV: 10 mg/m3 (E)	No data.
8001-79-4	Castor oil	No data.	No data.	No data.
28182-81-2	Poly(hexamethylene diisocyanate)	No data.	No data.	No data.
143-28-2	(Z)-Octadec-9-enol	No data.	No data.	No data.
NA	Proprietary Amide S	No data.	No data.	No data.
1309-37-1	Iron oxide (Fe2O3)	PEL: 10 mg/m3	TLV: 5 mg/m3 (dust & fume)	No data.
NA	Proprietary Amide T	No data.	No data.	No data.

Respiratory Equipment (Specify Type):	Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Eye Protection:	Safety glasses.
Protective Gloves:	Wear appropriate protective gloves to prevent skin exposure.
<b>Other Protective Clothing:</b>	Wear appropriate protective clothing to prevent skin exposure.
Engineering Controls (Ventilation etc.):	Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits.

**Work/Hygienic/Maintenanc** Handle in accordance with good industrial hygiene and safety practice. Wash **e Practices:** thoroughly after handling.

9. Physical and Chemical Properties				
Physical States:	[] Gas [X] Liquid	[ ] Solid		
Appearance and Odor:	Red. aromatic odor.			
pH:	No data.			
Melting Point:	No data.			
<b>Boiling Point:</b>	No data.			
Flash Point:	> 93.00 C			
Evaporation Rate:	No data.			
Flammability (solid, gas):	No data available.			
Explosive Limits:	LEL: No data.	UEL: No data.		
Vapor Pressure:	No data.			
Vapor Density (vs.	No data.			



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Air=1): Specific Gravity (Water=1):	No data.
Solubility in Water:	No data.
Saturated Vapor Concentration:	No data.
Octanol/Water Partition Coefficient:	No data.
Autoignition Pt:	No data.
Decomposition Temperature:	No data.
Viscosity:	No data.

### Information with regard to primary physical hazard:

10. Stability and Reactivity			
Stability:	Unstable [ X ] Stable [ ]		
Conditions To Avoid - Instability:	Product will cure at ambient temperatures. Keep in cold storage until ready to use.		
Incompatibility - Materials To Avoid:	Oxidizing agents, acids, bases.		
Hazardous Decompositior or Byproducts:	a Carbon oxides, Nitrogen oxides.		
Possibility of Hazardous Reactions:	Will occur [ ] Will not occur [ X ]		
Conditions To Avoid - Hazardous Reactions:	No data available.		



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		11. Toxicolog	ical Informat	ion	
Toxicologic Sensitizatio	al Information: N	lo data available. Skin sensitization.			
Jensitizatio					
		12. Ecologic	al Informatio	n	
	N	lo data available.			
		13. Disposal	Consideratio	ons	
Waste Dispe	osal Method: C	bserve all federal, state	e, and local enviro	onmental regulat	ions.
		14. Transpo	rt Informatio	n	
LAND TRAN	ISPORT (US DOT	-):			
Name:	per Shipping	Other regulated subs Hexamethylene-1,6-	Diisocyanate)	o.s. (contains	
UN/NA Ni	ard Class: umber:	9 CLA NA3082	SS 9 Packing (	Group:	Ш
Cluration				eroup:	
MARINE TRANSPORT (IMDG/IMO):         IMDG/IMO Shipping Name:       Not Regulated.         UN Number:       NA         Packing Group:       NA         Hazard Class:       None - No hazard class					
			IMDG MF	AG Number:	
	PORT (ICAO/IATA	•			
ICAO/IATA Shipping Name: Not Regulated. UN Number: NA Packing Group: NA					
Hazard C	-		•	Sloup.	
		None - No hazard cla	ISS		
EPA SARA (Si		None - No hazard cla 15. Regulato		on	
	uperfund Amendmer	<b>15. Regulato</b>	ry Informatio	on	
CAS #	uperfund Amendmer Hazardous Compo	15. Regulato	t of 1986) Lists S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
CAS # 1344-28-1	u <b>perfund Amendmer</b> Hazardous Compo Aluminum oxide	<b>15. Regulato</b>	t of 1986) Lists S. 302 (EHS) No	<b>S. 304 RQ</b> No	Yes
CAS # 1344-28-1 8001-79-4	uperfund Amendmer Hazardous Compo Aluminum oxide Castor oil	<b>15. Regulato</b> Its and Reauthorization Ac Inents (Chemical Name)	t of 1986) Lists S. 302 (EHS) No No	<b>S. 304 RQ</b> No No	Yes
CAS # 1344-28-1 8001-79-4 28182-81-2	uperfund Amendmer Hazardous Compo Aluminum oxide Castor oil Poly(hexamethylene	<b>15. Regulato</b> Its and Reauthorization Ac Inents (Chemical Name)	t of 1986) Lists S. 302 (EHS) No No No	<b>S. 304 RQ</b> No No No	Yes No No
CAS # 1344-28-1 8001-79-4 28182-81-2 143-28-2	uperfund Amendmer Hazardous Compo Aluminum oxide Castor oil Poly(hexamethylene (Z)-Octadec-9-enol	<b>15. Regulato</b> Ints and Reauthorization Actionents (Chemical Name) e diisocyanate)	t of 1986) Lists S. 302 (EHS) No No No No No	<b>S. 304 RQ</b> No No No No	Yes No No
CAS # 1344-28-1 8001-79-4 28182-81-2 143-28-2 NA	uperfund Amendmen Hazardous Compo Aluminum oxide Castor oil Poly(hexamethylene (Z)-Octadec-9-enol Proprietary Amide S	<b>15. Regulato</b> Ints and Reauthorization Actionents (Chemical Name) e diisocyanate)	ry Informatio t of 1986) Lists S. 302 (EHS) No No No No No No	<b>S. 304 RQ</b> No No No No	Yes No No No
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CAS # 1344-28-1 8001-79-4 28182-81-2 143-28-2 NA 1309-37-1 NA	uperfund Amendmen Hazardous Compo Aluminum oxide Castor oil Poly(hexamethylene (Z)-Octadec-9-enol Proprietary Amide S Iron oxide (Fe2O3) Proprietary Amide T	<b>15. Regulato</b> Ints and Reauthorization Ac Ionents (Chemical Name) e diisocyanate)	ry Informatio t of 1986) Lists S. 302 (EHS) No No No No No No No No No	<b>S. 304 RQ</b> No No No No No No	Yes No No No
CAS # 1344-28-1 8001-79-4 28182-81-2 143-28-2 NA 1309-37-1 NA CAS #	uperfund Amendmen Hazardous Compo Aluminum oxide Castor oil Poly(hexamethylene (Z)-Octadec-9-enol Proprietary Amide S Iron oxide (Fe2O3) Proprietary Amide T Hazardous Compo	<b>15. Regulato</b> Ints and Reauthorization Actionents (Chemical Name) e diisocyanate)	t of 1986) Lists S. 302 (EHS) No No No No No No No No No No No No Other US EPA o	<b>S. 304 RQ</b> No No No No No No No	Yes No No No No
CAS # 1344-28-1 8001-79-4 28182-81-2 143-28-2 NA 1309-37-1 NA CAS # 1344-28-1	uperfund Amendmen Hazardous Compo Aluminum oxide Castor oil Poly(hexamethylene (Z)-Octadec-9-enol Proprietary Amide S Iron oxide (Fe2O3) Proprietary Amide T Hazardous Compo Aluminum oxide	<b>15. Regulato</b> Ints and Reauthorization Ac Ionents (Chemical Name) e diisocyanate)	ry Informatio t of 1986) Lists S. 302 (EHS) No No No No No No No No No TSCA: Inventory	S. 304 RQ No No No No No No	Yes No No No No
CAS # 1344-28-1 8001-79-4 28182-81-2 143-28-2 NA 1309-37-1 NA CAS # 1344-28-1 8001-79-4	uperfund Amendmen Hazardous Compo Aluminum oxide Castor oil Poly(hexamethylene (Z)-Octadec-9-enol Proprietary Amide S Iron oxide (Fe2O3) Proprietary Amide T Hazardous Compo Aluminum oxide Castor oil	<b>15. Regulato</b> Ints and Reauthorization Actionents (Chemical Name) e diisocyanate)	ry Informatio t of 1986) Lists S. 302 (EHS) No No No No No No No Other US EPA o TSCA: Inventory TSCA: Inventory	S. 304 RQ No No No No No No	Yes No No No No
CAS # 1344-28-1 8001-79-4 28182-81-2 143-28-2 NA 1309-37-1 NA CAS # 1344-28-1 8001-79-4 28182-81-2	uperfund Amendmen Hazardous Compo Aluminum oxide Castor oil Poly(hexamethylene (Z)-Octadec-9-enol Proprietary Amide S Iron oxide (Fe2O3) Proprietary Amide T Hazardous Compo Aluminum oxide Castor oil Poly(hexamethylene	<b>15. Regulato</b> Ints and Reauthorization Actionents (Chemical Name) e diisocyanate)	t of 1986) Lists S. 302 (EHS) No No No No No No No No No Other US EPA o TSCA: Inventory TSCA: Inventory	S. 304 RQ No No No No No No <b>r State Lists</b>	Yes No No No No
CAS # 1344-28-1 8001-79-4 28182-81-2 143-28-2 NA 1309-37-1 NA CAS # 1344-28-1 8001-79-4 28182-81-2 143-28-2	uperfund Amendmen Hazardous Compo Aluminum oxide Castor oil Poly(hexamethylene (Z)-Octadec-9-enol Proprietary Amide S Iron oxide (Fe2O3) Proprietary Amide T Hazardous Compo Aluminum oxide Castor oil Poly(hexamethylene (Z)-Octadec-9-enol	<b>15. Regulato</b> Ints and Reauthorization Actionents (Chemical Name) e diisocyanate)	ry Informatio t of 1986) Lists S. 302 (EHS) No No No No No No No Other US EPA o TSCA: Inventory TSCA: Inventory	S. 304 RQ No No No No No No <b>r State Lists</b>	Yes No No No No
CAS # 1344-28-1 8001-79-4 28182-81-2 143-28-2 NA 1309-37-1 NA CAS # 1344-28-1 8001-79-4 28182-81-2	uperfund Amendmen Hazardous Compo Aluminum oxide Castor oil Poly(hexamethylene (Z)-Octadec-9-enol Proprietary Amide S Iron oxide (Fe2O3) Proprietary Amide T Hazardous Compo Aluminum oxide Castor oil Poly(hexamethylene	<b>15. Regulato</b> Ints and Reauthorization Actionents (Chemical Name) e diisocyanate)	t of 1986) Lists S. 302 (EHS) No No No No No No No No No Other US EPA o TSCA: Inventory TSCA: Inventory	S. 304 RQ No No No No No No	Yes No No No No



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CAS #	Hazardous Components (Chemical Name)	International Regulatory Lists
1344-28-1	Aluminum oxide	REACH: (P), 01-2119817795-27: Full
8001-79-4	Castor oil	REACH: (P)
28182-81-2	Poly(hexamethylene diisocyanate)	REACH: (P), 01-2119970543-34: Full
143-28-2	(Z)-Octadec-9-enol	REACH: (P), 01-2119489408-24: Full
NA	Proprietary Amide S	
1309-37-1	Iron oxide (Fe2O3)	REACH: (P), 01-2119457614-35: Full
NA	Proprietary Amide T	

16. Other Information			
Revision Date:	02/08/2024	Previous revision:	05/25/2022
Additional Information About This Product:	No data available.		
Company Policy or Disclaimer:	The information on this data sheet represents our current and best opinion as to the proper use in handling of this product under normal conditions. Any use of the product which is not in conformance with this data sheet or the applicable technical bulletin, or which involves using the product in combination with any other product or any other process is the responsibility of the user.		